Transition Signals:

Transitions are words and phrases that connect ideas and show how they are related.

To repeat an idea just stated:

In other words, That is, To repeat, Again,

To illustrate an idea:

For example, For instance, In particular, To illustrate, In this manner, Thus

To announce a contrast, a change in direction:

Yet,
However,
Still,
Nevertheless,
On the other hand,
In contrast,
Instead of,
On the contrary,
Conversely,
Notwithstanding,
In spite of this,

Time:

At once, In the interim, At length, Immediately, At last, Meanwhile, In the meantime, Presently,
At the same time,
Shortly,
In the end,
Temporarily,
Thereafter,

To restate an idea more precisely:

To be exact,
To be specific,
To be precise,
More specifically,
More precisely,

To mark a new idea as an addition to what has been said:

Similarly,
Also,
Too,
Besides,
Furthermore,
Further,
Moreover,
In addition,

To show cause and effect:

As a result,
For this reason,
Therefore,
Hence,
Consequently,
Accordingly,

Conclusion:

In short,
To conclude,
In brief,
On the whole,
In summary,
To sum up,